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RX and RL78 Series

PID Controller Software for RX and RL78

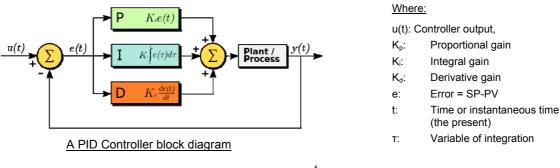
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Introduction

 $PID - \underline{P}$ roportional- \underline{I} ntegral- \underline{D} erivative Controller is the most commonly used feedback controller, and it is widely used in industrial control system. A PID controller calculates an "error" value as the difference between process variable and a desired setpoint. The controller attempts to minimize the error by adjusting the process control intputs.

The PID controller can be applied to any system that requires close-loop control. For example, speed control, temperature control, brightness control, etc.



$$\mathbf{u}(t) = \mathbf{M}\mathbf{V}(t) = K_p e(t) + K_i \int_0^t e(\tau) \, d\tau + K_d \frac{d}{dt} e(t)$$

A PID Algorithm

This application note introduced a standard & optimized PID control algorithm for RX and RL78 MCU Benchmark of the algorithm is also described.

Target Device

RX600, RL78

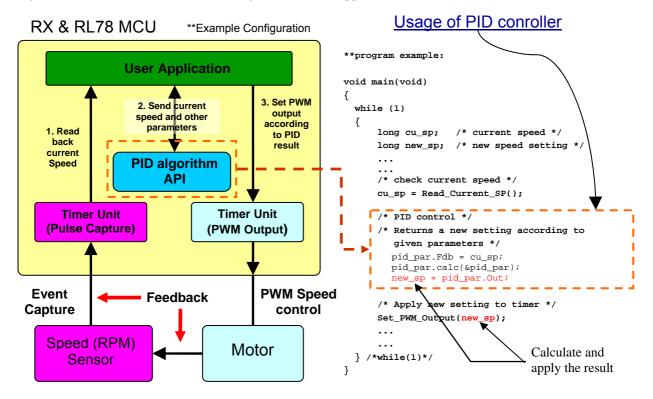
Contents

1.	Configuration	2
2.	PID Controller Data Structure & Standard API	3
3.	Use of PID Controller	. 10
4.	PID Controller Benchmark	. 11
5.	Evaluation Results of the PID Controller	. 16



1. Configuration

PID Controller is a software control algorithm which being widely adopted in close loop control system. Diagram below shows the software configuration for an application.



A floating point PID controller is demonstrated with RX simulator. For RX, HEW with RX simulator is used for simulation.

A fix point (integer) PID controller is demonstrated with RL78 simulator. For RL78, CubeSuite+ with RL78 Simulator for simulation.

There are two key files for PID controller, PID.h and PID.c:

- PID.h: Consists declaration of PID controller data structure and related function.
- PID.c: Consists 2 functions of PID controller, PID_Init() and PID_Control(). It is for initialization and calculation.

Usage example of PID controller can be found in main.c file.

Detail of PID controller explanation in next chapter.

Note:

The PID controller software provides a standard API and algorithm for RX and RL78 MCU. Actual parameter tuning of PID controller in the application program is needed.

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2. PID Controller Data Structure & Standard API

	floating point	fix point
Data Structure	fPID_PAR	PID_PAR
API	fPID_Init()	PID_Init()
	fPID_Control()	PID_Control()

This section describes the PID controller components as follow:

It is easy differentiate floating point operation and fix point operation by 'f' at the 1st character. Where 'f' means floating point, without 'f' is fix point.

In this application note, RX use floating point, and RL78 use fix point to illustrate how to use the PID controller software.

2.1 PID Controller Data Structure

To create a standard API for PID function in RX (floating point) and RL78 (fix point) core MCU, a standard structure named "fPID_PAR", "PID_PAR" for PID function is created in PID.h file and shown as below. As RX MCU contains hardware FPU, float data type is defined for all variables and operation will be in floating point. For RL78, it use long data type for all variables and operation will be in fix point.

There are mainly three types of data consisted in the Data structure:

- 1. Input/Output: Target value, current value and calculated value.
- 2. Parameter: Constants for calculation, limit comparison. Need tuning, specially the gains.
- 3. Variable: For Calculation.

<pre>typedef struct fPID_PAR {</pre>	
_fl Ref;	// Input: Reference input
_fl Fdb;	// Input: Feedback input
_fl Err;	// Variable: Error
_fl Kp;	// Parameter: Proportional gain
_fl Up;	// Variable: Proportional output
_fl Ui;	// Variable: Integral output
_fl Ud;	// Variable: Derivative output
_fl OutPreSat;	// Variable: Pre-saturated output
_fl IntegralMax;	// Parameter : Integral maximum value
_fl IntegralMin;	// Parameter : Integral minimum value
_fl IntegralErr;	// Variable: Saturated difference
_fl OutMax;	// Parameter: Maximum output
_fl OutMin;	// Parameter: Minimum output
_fl Out;	// Output: PID output
_fl SatErr;	// Variable: Saturated difference
_fl Ki;	// Parameter: Integral gain
_fl Kc;	// Parameter: Integral correction gain
_fl Kd;	// Parameter: Derivative gain
_fl Up1;	// History: Previous proportional output
_fl Dt;	// Parameter: time constant
<pre>void (*calc)();</pre>	// Pointer to calculation function
} fpid_par;	

Floating point PID data structure:



Fix point PID data structure:

<pre>typedef struct PID_PAR {</pre>	
_l Ref;	// Input: Reference input
_l Fdb;	// Input: Feedback input
_l Err;	// Variable: Error
_l Kp;	// Parameter: Proportional gain
_l Up;	// Variable: Proportional output
_l Ui;	// Variable: Integral output
_l Ud;	// Variable: Derivative output
_l OutPreSat;	// Variable: Pre-saturated output
_l IntegralMax;	// Parameter : Integral maximum value
_l IntegralMin;	// Parameter : Integral minimum value
_l IntegralErr;	// Variable: Saturated difference
_l OutMax;	// Parameter: Maximum output
_l OutMin;	// Parameter: Minimum output
_l Out;	// Output: PID output
_l SatErr;	// Variable: Saturated difference
_1 Ki;	// Parameter: Integral gain
_l Kc;	<pre>// Parameter: Integral correction gain</pre>
_l Kd;	// Parameter: Derivative gain
_l Up1;	<pre>// History: Previous proportional output</pre>
_l Dt;	// Parameter: time constant
<pre>void (*calc)();</pre>	<pre>// Pointer to calculation function</pre>
<pre>} PID_PAR;</pre>	

Inside the PID Controller data structure, there are 20 variables defined in either float/long data type plus 1 function pointer which totally occupy 84 bytes. To use this standard PID structure, it must firstly initialize the structure. The following section describes how to initialize the PID structure.

2.2 PID Controller Standard API

There are mainly 2-sets (floating point and fix point) of API for PID Controller:

fPID_Init(), PID_Init(): Data structure initialization

fPID_Control(), PID_Control(): PID controller main calculation routine

2.2.1 PID Controller Initialization – fPID_Init, PID_Init

It is important that to initialize the PID controller before to use it. Improper initialize PID controller resulting damage to the system.

For parameters, there are four tuning constants Kp: Proportional gain, Ki: Integral gain, Kc: Integral correction gain, and Kd: Derivative gain. These gains controls the PID output characteristic, these parameters have to be tuned properly. The default values of the gains are 1. The rest of parameters are limit of PID controller. User has to give the upper/lower limit for the calculated output. It is more for safety consideration.

For variables, as they are for calculation purpose, it should be set to '0' as initialize value. For inputs, 'Ref' is the target value, where 'Fdb' is the current value. For output, 'Out' is the calculated value. Besides, other than the variables, the function pointer is also needed to assign a PID calculation function into it. In the example, the address of the fPID_Control function has been put into the function pointer.

Example below shows the initialization of floating point PID controller:

```
/* Description: Floating point PID Control for RX
                                                                                * /
                        Initialization
                                                                                */
/*
void fPID_Init(void)
{
        /* Initial Value */
        pid_par.Ref = Target_dist; // Input: Reference input
        pid_par.Fdb = 0;
                                                   // Input: Feedback input
       // Variable: Error
pid_par.Kp = 1; // Parameter: Proportional gain
pid_par.Up = 0; // Variable: Proportional output
pid_par.Ui = 0; // Variable: Integral output
pid_par.Ud = 0; // Variable: Derivative output
pid_par.OutPreSat = 0; // Variable: Pre-saturated output
pid_par.IntegralMax=99999; // Parameter : Maximum Integral value
pid_par.IntegralMin=-99999; // Parameter : Maximum Integral value
pid_par.OutMax = 99999; // Variable: Integral error accumulato
pid_par.OutMax = 99999; // Parameter
                                                  // Variable: Integral error accumulator
        pid_par.OutMax = 999999;
pid_par.OutMin = -999999;
pid_par.Out = 0;
                                                   // Parameter: Minimum output
                                                   // Output: PID output
        pid_par.SatErr = 0;
                                                  // Variable: Saturated difference
// Parameter: Integral gain
        pid_par.Ki = 1;
                                                  // Parameter: Integral correction gain
// Parameter: Derivative gain
        pid par.Kc = 1;
        pid_par.Kd = 1;
        pid_par.Up1 = 0;
                                                   // History: Previous proportional output
        pid_par.Dt = 0.01;
                                                     // time constant
        pid_par.calc = (&fPID_Control); // Pointer to calculation function
```

Example below shows the initialization of fix point PID controller, note that all values should be integers (long data type).

```
/* Description: Fix point PID Control for RL78
                                                                                                   */
/*
                               Initialization
                                                                                                    */
void PID_Init(void)
{
          /* Initial Value */
          pid_par.Ref = Target_dist; // Input: Reference input
pid_par.Fdb = 0; // Input: Feedback input
         pid_par.Fdb = 0;
pid_par.Err = 0;
          pid_par.Err = 0; // Variable: Error
pid_par.Kp = 1; // Parameter: Proportional gain
pid_par.Up = 0; // Variable: Proportional output
pid_par.Ui = 0; // Variable: Integral output
pid_par.Ud = 0; // Variable: Derivative output
pid_par.OutPreSat = 0; // Variable: Pre-saturated output
          pid_par.IntegralMax=MAX_LIMIT; // Parameter : Maximum Integral value
          pid_par.IntegralMin=MIN_LIMIT; // Parameter : Maximum Integral value
          pid_par.IntegralErr = 0; // Variable: Integral erro accumulator
pid_par.OutMax = MAX_LIMIT; // Parameter: Maximum output
pid_par.OutMin = MIN_LIMIT; // Parameter: Minimum output
pid_par.Out = 0; // Output: PID output
         pid_par.Out = 0; // Output: PID output
pid_par.SatErr = 0; // Variable: Saturated difference
pid_par.Ki = 1; // Parameter: Integral gain
pid_par.Kc = 1; // Parameter: Integral correction gain
pid_par.Kd = 1; // Parameter: Derivative gain
pid_par.Up1 = 0; // History: Previous proportional output
pid_par.Dt = 1; // time constant (unit)
          pid_par.calc = (&PID_Control); // Pointer to calculation function
}
```

2.2.2 PID Control– fPID_Control, PID_Control

The theory of PID controller can be easily found on Internet. Basically it is the sum of Proportional terms, Integral terms, and Derivative terms.

Equation of PID control often describes as below:

pid_out = (Pe * Kp) + (Ie * Ki) + (De * Kd) Calculation perform in a fixed period (dt)

Where:

Proportional terms	Pe	Current error value, (Set-point - present value)
r toportional terms	Кр	Proportional gain, tuning parameter
T / 1/	Ie	Sum of instantaneous error, (accumulation of Pe*dt)
Integral terms	Ki	Integral gain, tuning parameter
Derivative terms	De	Slope of error over time, ((Pe - pervious Pe)/dt)
Derivative terms	Kd	Derivative gain, tuning parameter

And, pseudocode for PID control example is found:

```
/* Pseudocode */
previous_error = 0
integral = 0
start:
    error = setpoint - measured_value
    integral = integral + error*dt
    derivative = (error - previous_error)/dt
    output = Kp*error + Ki*integral + Kd*derivative
    previous_error = error
    wait(dt)
    goto start
/* Pseudocode end */
```

Based on the pseudocode, a PID Controller function is made as below. Floating point and Fix point PID controller are basically use the same source code, but the variables are in different data types, float vs long. For floating point calculation, fPID_Control() should be used. For fix point calculation, PID_Control should be used.

In addition to the pseudocode, Integral terms MAX/MIN are checked, as well as calculated output MAX/MIN. As mentioned in pervious section, the maximum and minimum values are for safety consideration, which would limited the output in order to protect the system.

User should set this value carefully according to the system specification.

Floating point PID controller:

```
/* Description: Fix point PID Control for RX
                                                */
/* Input: address of pid_parameters:
                                                 */
   - Constant (float) Kp, Ki, Kd
/*
                                                  */
/*
       - Variable (float) Up, Ui, Ud
                                                  */
      address of calculated (fix) result
/*
                                                  */
/*
                                                  */
        additional parameters (TBD)
/* Output: pid->Err:`0' Calculation OK
                                                  * /
/* pid->Err:`-1' Calculation outside limit
                                                 * /
*/
/* Remark: This function should be call periodly
void fPID_Control(fPID_PAR *pid)
{
     float cal_result;
     float present_err;
     /*** SatErr, Kc not used ***/
     /* present error */
     present_err = pid->Ref - pid->Fdb;
     /* Integral term calculation */
     /* Add Integral terms (Ui * Ki) */
     cal_result= pid->Ki * present_err;
     if (cal_result> pid->IntegralMax)
     {
          cal_result= pid->IntegralMax;
     }
     else if ( cal_result< pid->IntegralMin)
     {
          cal_result= pid->IntegralMin;
     }
     /* Add Proportional terms (Pe * Kp) */
     cal_result += pid->Kp * present_err;
     /* Sum of instantaneous error */
     pid->Ui += present_err * pid->Dt;
     /* Slope of error over time */
     pid->Ud = (present_err - pid->Up1)/(pid->Dt);
     /* Add Derivative terms (De * Kd) */
     cal_result += pid->Kd * pid->Ud;
     pid->Up1 = present_err;
     /* Result check here */
     if (cal_result > pid->OutMax)
     {
          pid->Out = pid->OutMax;
          pid->Err = -1;
     }
     else if (cal_result < pid->OutMin)
     {
          pid->Out = pid->OutMin;
          pid \rightarrow Err = -1;
     }
     else
     {
          pid->Out = cal_result;
          pid->Err = 0;
     }
}
```

Fix point PID controller:

```
/* Description: Fix point PID Control for RL78 */
*/
/* Input: address of pid_parameters:
    - Constant (long) Kp, Ki, Kd
/*
                                                  */
/*
                                                  */
       - Variable (long) Up, Ui, Ud
      address of calculated (fix) result
/*
                                                  */
/*
                                                  */
        additional parameters (TBD)
/* Output: pid->Err:`0' Calculation OK
                                                  * /
/* pid->Err:`-1' Calculation outside limit
                                                 * /
*/
/* Remark: This function should be call periodly
void PID_Control(PID_PAR *pid)
{
     long cal_result;
     long present_err;
     /*** SatErr, Kc not used ***/
     /* present error */
     present_err = pid->Ref - pid->Fdb;
     /* Integral term calculation */
     /* Add Integral terms (Ui * Ki) */
     cal_result= pid->Ki * present_err;
     if (cal_result> pid->IntegralMax)
     {
          cal_result= pid->IntegralMax;
     }
     else if ( cal_result< pid->IntegralMin)
     {
          cal_result= pid->IntegralMin;
     }
     /* Add Proportional terms (Pe * Kp) */
     cal_result += pid->Kp * present_err;
     /* Sum of instantaneous error */
     pid->Ui += present_err * pid->Dt;
     /* Slope of error over time */
     pid->Ud = (present_err - pid->Up1)/(pid->Dt);
     /* Add Derivative terms (De * Kd) */
     cal_result += pid->Kd * pid->Ud;
     pid->Up1 = present_err;
     /* Result check here */
     if (cal_result > pid->OutMax)
     {
          pid->Out = pid->OutMax;
          pid->Err = -1;
     }
     else if (cal_result < pid->OutMin)
     {
          pid->Out = pid->OutMin;
          pid \rightarrow Err = -1;
     }
     else
     {
          pid->Out = cal_result;
          pid->Err = 0;
     }
}
```

3. Use of PID Controller

A simple example shows how to use the PID controller. In the example, the PID controller is initialized, with a target speed. For feedback control, current speed is fetched periodically and put into PID controller for calculation. After that, the calculated result will be used as new speed. This process continues, until the current speed reach the target.

```
#define TARGET_SPEED 100
                                 /* PID variable */
struct PID_PAR pid_par;
void main()
{
       . . . .
       . . . .
      fPID_Init();
       pid_par.Ref = TARGET_SPEED;
       . . . .
       . . . .
       While(1)
       {
              /* Get Current Speed */
              get_speed(&Feedback);
              /* PID */
              pid_par.Fdb = Feedback;
              pid_par.calc(&pid_par);
              Cal_Result = pid_par.Out;
              /* Set speed */
              set_speed(Cal_Result);
       }
}
```

4. PID Controller Benchmark

This section describes the PID controller performance on RX and RL78 respectively. RX is using floating point PID controller for evaluation, and RL78 is using fix point PID controller for evaluation.

4.1 Floating point PID Controller on RX

RX600 core is including FPU architecture that supports floating point calculation. In addition, the RX compiler provides options for different optimization levels for execution speed which might be worth to study of how the optimization level is selected affect the calculation speed of the PID controller. So in this section, it is tried to compare the execution cycle of the PID controller using different level of speed optimization options and RX simulator is used for the measurement.

To measure the execute cycle, S/W break point will be set before and after the PID controller,

Vorksho	op -	[main.c]				
g Set <u>i</u>	цр	<u>T</u> ools Te <u>s</u>	t <u>M</u>	<u>/</u> ind	ow <u>H</u> elp	
强 in	ducto	n		•	🏘 융 월 🛗 🕸 🛗 📥 Debug 🔽 DefaultSession 🔽 🥕	
c ∭ √	0 12	5 <u>16</u> 10	8	2	三 二 二 二 二 二 二 二 二 二 二 二 二 二 二 二 二 二 二 二	
	Fa	5				1
-	_					Ш
Line		Source Ad	C.	. S .	Source	Ш
12	27				(* DID */	Ш
12	8				/* PID */	Ш
12	29	FFFF0840			pid_par.Fdb = dist;	Ш
13	80	FFFF083D		•	pid_par.calc(&pid_par);	Ш
13	81	FFFF084D		¢		Ш
13	_				//ControlForce();	Ш
13						Ш
13					TruckModel();	Ш
13						Ш
13		FFFF088E			<pre>array[index++] = (short)(dist*1000);</pre>	Ш
13					<pre>} while (index<max);< pre=""></max);<></pre>	Ш
13						Ш
13						Ш
14		FFFF08B1			<pre>/* Defines an infinite loop to keep the MCU running */</pre>	Ш
14		FFFF08B1			<pre>while(1);</pre>	Ш
14						Ш
14					End main function	Ш
14						Ш
14						Ш
14		FFFF08B3			void TruckModel init(void)	Ш
14						Ш
14	9	FFFF07E0			dist = -10 ; dist o = 0;	Ш
15	0	FFFF07EA			speed = -10 ; speed o = 0;	Ш
15	1	FFFF07F5			accelerate = 0;	Ш
•					•	
-			-	10		1
2	ma	ain.c 🔗	Ρ	ID.c	PIDh / Iod.c / resetprg.c	

Meanwhile, the execution cycle has been calculated using the cycle information under "Status>Platform" windows.

Status		X		
Item	Status			
Connected To CPU	RX600 Simulator RX600			
Exec Mode Run Status	Stop Ready			
Break Cause	PC Breakpoint(PC:H'FFFF084D)			
Execute From Exec Instructions	Continue 1768			
Cycles	3160			
Run Time Count CPU Frequency	00:00:00.000.031.600 100 MHz			
Memory Platform Events /				



4.1.1 Execution cycle measurement of different optimization levels with FPU enabled

In order to perform the measurement, it is necessary to change the optimization level setting inside the "RX standard toolchain" which is shown as below. There are totally 4 levels which are 0,1,2,Max that can be selected. All these options are evaluated and result is shown on table 3-1.

RX Standard Toolchain	2 ×
Configuration : Debug Can Al Loaded Projects Can	C/C++ Assembly Link/Ubray Standard Libray CPU () Category Optimize Category Optimize Category Optimize Category Optimize Category Optimize Intermodule optimization Optimization for access to gatemal variables : Intermodule variables : Intermodule variables :
4	-cpu=rx600 -tatin 1 -include="\$(PR0JDIR)" - ^ include="\$(PR0JDIR):\RPDL" message - output=obj="\$(CONFIGDIR)\\$(FILELEAF).obj" -debug - +
	OK Cancel

Figure. Optimization setting window

Table 3-1, No of execution cycle count for different optimization level

Compilation with FPU enabled					
Optimization level for speed 0 1 2 MAX					
No. execution cycle	168	105	98	98	

Remark: Standard Library Optimization for speed = 2 with FPU enabled

4.1.2 Execution cycle measurement of different optimization levels with FPU disabled

Besides, disable the FPU function in C Compiler is also tried for the benchmarking.

Inline Global variables Miscella	aneous
Loop expansion : Default	Library <u>f</u> unction : Inline expansion
2	Schedule instructions : Default
Switch statement : Auto	Divide the optimization range : Default
Division by constant : Default	Use floating point arithmetic instructions : Disable
Approximate a floating-point or	onstant division
Enable register declaration	
<u>N</u> ot check the range in conversion and integer	rsion between floating-point number
C Optimization considering type of	of object indicated by <u>p</u> ointer
	OK Cancel

Compilation with FPU disabled				
Optimization level for speed	0	1	2	MAX
No. execution cycle	769	724	730	594

Remark: Standard Library Optimization for speed = 2 with FPU enabled



In case of 100MHz operation, each execution cycle consumes 10ns. In case of FPU enabled, the PID loop can be completed around 1us. However, if disabled the FPU, it takes at least 6us to complete 1 PID loop no matter optimization level is 0 or max which is 6 times higher than using FPU.

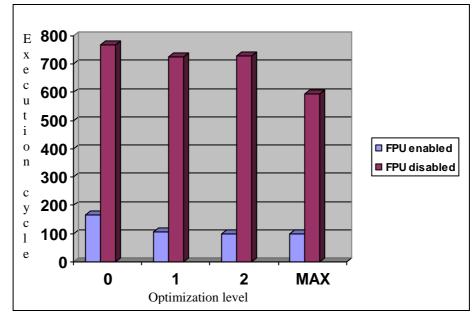
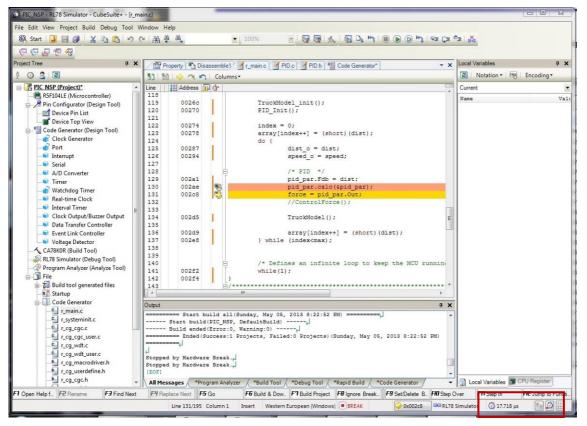


Figure 1 PID execution cycle measurements with different optimization levels and enabled/disabled FPU.

4.2 Fix point PID Controller on RL78

Unlike RX, RL78 has no hardware FPU to support floating point calculation. To enhance the performance, fix point (integer) calculation is used in the PID controller. For optimization, RL78 compiler also provides different types of optimization. In this section, it is tried to compare the execution cycle of the PID controller using different level of optimization options and RL78 simulator is used for the measurement. 32MHz clock is used for simulation.

To measure the execute time, S/W break point will be set before and after the PID controller, meanwhile, the execution time has been measured using timer in status bar of CubeSuite+ (red box below).



4.2.1 Execution time measurement of different type of optimization

In order to perform the measurement, it is necessary to change the optimization types setting inside the "CA78K0R (Build Tool)" which is shown as below. There are totally 5 types of optimization. In measurement, 4 types were tested – Speed, Standard, Code size and no optimize. These options are evaluated and result is shown on table 4-1.

CA78K0R Property		
Build Mode		
Build mode	DefaultBuild	
Output File Type and Path		
Output file type	Execute Module(Load Module File)	
Intermediate file output folder	%BuildModeName%	
Frequently Used Options(for Compile)		
Perform optimization	Yes(Speed precedence)(-qx1)	
Additional include paths	Yes(Speed precedence)(-gx1)	
 System include paths 	Yes(Standard)(-gx2)	
Macro definition	Yes(Code size)(-qx3)	
Frequently Used Options(for Assemble)	Yes(Detail setting)	
Additional include paths	No(-ng)	
System include paths	no(ng)	
Macro definition	Macro definition [0]	
Frequently Used Options(for Link)		
Using libraries	Using libraries[0]	
Additional library paths	Additional library paths[0]	
Output folder	%BuildModeName%	
Output file name	%ProjectName%.Imf	
Frequently Used Options(for ROMization)		
Output ROMized object file	No	
Frequently Used Options(for Object Convert)		
Output hex file	Yes	

Figure. Optimization setting window



RL78 Simulator, 32MHz Clock, 31.25ns/cyc						
Type of Optimization	None (-nq)	Standard (-qx2)	Speed (-qx1)	Code (-qx3)		
Measured execution time	17.218us	17.218us	17.218us	19.406us		
Code Size of PID_Control()	435 bytes	433 bytes	435 bytes	339 bytes		

Table 4-1, Execution time for different optimization level

From the table results above, it is shown that there is no different for optimization type – none, standard and speed. For code size optimization, although the code has 100-bytes less, the time taken also longer to complete the PID calculation.

4.3 Further Optimization

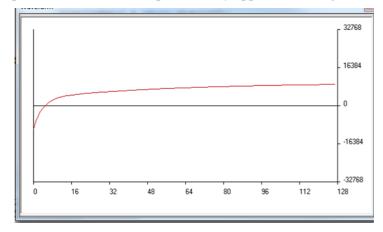
In some application like motor control, which Derivative term is small that can be ignored. In this case, the algorithm can be simplified to: $pid_out = (Pe * Kp) + (Ie * Ki)$. Hence it is known as PI Controller.

5. Evaluation Results of the PID Controller

To evaluate the RX PID Controller, a S/W truck model has been applied in the testing program and the response of the truck distance is calculated and stored into the array. After that, the content of the array can be plotted using waveform window in simulator to confirm the function of the PID Controller and also it can be observed that different setting value of Kp, Ki and Kd of how to influence the response of the system.

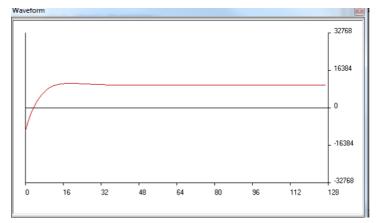
A) Kp=1, Ki=1, Kd=1

In this case, the PID response shows that the output is slowly approach the target setting.



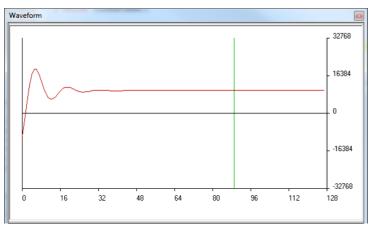
B) Kp = 10, Ki=1, Kd=1

In this case, increase the Proportional gain results speed up the time to reach the target, but slightly overshoot is introduced.



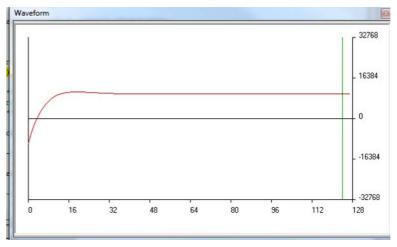
C) Kp=100, Ki=1, Kd=1

In this case, further increase the Proportional gain results further speed up the time to reach the target, but more overshoot is introduced.



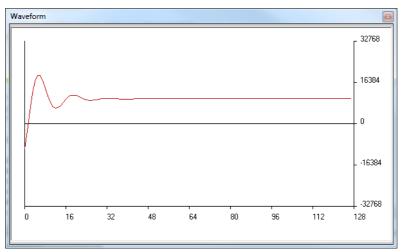
D) Kp=1, Ki=10, Kd=1

In this case, increase the Integral gain results speed up the time to reach the target, but slightly overshoot is introduced.



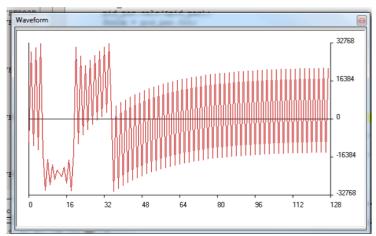
E) Kp=1, Ki=100, Kd=1

In this case, further increase the Integral gain results further speed up the time to reach the target, but more overshoot is introduced.



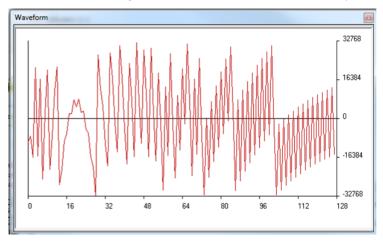
F) Kp=1, Ki=1, Kd=10

In this case, increase the Derivative gain results oscillation, although the output result is toward to the target setting, but it cannot be used.



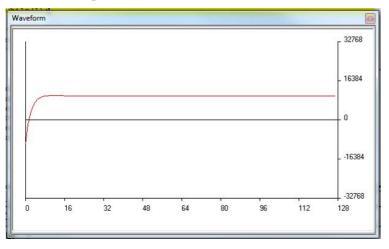
G) Kp=1, Ki=1, Kd=100

In this case, further increase the Derivative gain results more oscillation, basically it cannot be used.



H) Kp=10, Ki=10, Kd=2

In this case, Proportional gain and Integral gain are increase to 10, with the Derivative gain increase to 2. The PID response shows that the setup time has been reduced and overshoot has been also reduced.



5.1 Summary

In conclusion, a well tuned PID controller will improve the system response. A poor tuned PID controller could results damage to the system. So the tuning of PID controller is important for the application software.

Parameter	Rise time	Overshoot	Settling time	Steady-state error	Stability
Кр	Decrease	Increase	Small change	Decrease	Degrade
Ki	Decrease	Increase	Increase	Eliminate	Degrade
Kd	Minor change	Decrease	Decrease	No effect	Improve if Kd small

Table below shows the effects of increasing a parameter independently:

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Revision Record

		Description		
Rev.	Date	Page	Summary	
1.00	Mar.13.	_	First edition issued	
-				

General Precautions in the Handling of MPU/MCU Products

The following usage notes are applicable to all MPU/MCU products from Renesas. For detailed usage notes on the products covered by this manual, refer to the relevant sections of the manual. If the descriptions under General Precautions in the Handling of MPU/MCU Products and in the body of the manual differ from each other, the description in the body of the manual takes precedence.

1. Handling of Unused Pins

Handle unused pins in accord with the directions given under Handling of Unused Pins in the manual.

- The input pins of CMOS products are generally in the high-impedance state. In operation with an unused pin in the open-circuit state, extra electromagnetic noise is induced in the vicinity of LSI, an associated shoot-through current flows internally, and malfunctions occur due to the false recognition of the pin state as an input signal become possible. Unused pins should be handled as described under Handling of Unused Pins in the manual.
- 2. Processing at Power-on

The state of the product is undefined at the moment when power is supplied.

 The states of internal circuits in the LSI are indeterminate and the states of register settings and pins are undefined at the moment when power is supplied.

In a finished product where the reset signal is applied to the external reset pin, the states of pins are not guaranteed from the moment when power is supplied until the reset process is completed. In a similar way, the states of pins in a product that is reset by an on-chip power-on reset function are not guaranteed from the moment when power is supplied until the power reaches the level at which resetting has been specified.

- 3. Prohibition of Access to Reserved Addresses
 - Access to reserved addresses is prohibited.

The reserved addresses are provided for the possible future expansion of functions. Do not access
these addresses; the correct operation of LSI is not guaranteed if they are accessed.

4. Clock Signals

After applying a reset, only release the reset line after the operating clock signal has become stable. When switching the clock signal during program execution, wait until the target clock signal has stabilized.

- When the clock signal is generated with an external resonator (or from an external oscillator) during a reset, ensure that the reset line is only released after full stabilization of the clock signal. Moreover, when switching to a clock signal produced with an external resonator (or by an external oscillator) while program execution is in progress, wait until the target clock signal is stable.
- 5. Differences between Products Before changing from one product to another, i.e. to one with a different type number, confirm that the change will not lead to problems.
 - The characteristics of MPU/MCU in the same group but having different type numbers may differ because of the differences in internal memory capacity and layout pattern. When changing to products of different type numbers, implement a system-evaluation test for each of the products.

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Renesas Electronics America Inc. 2880 Scott Boulevard Santa Clara, CA 95050-2554, U.S.A. Tel: +1-408-588-6000, Fax: +1-408-588-6130
Renesas Electronics Canada Limited 1101 Nicholson Road, Newmarket, Ontario L3Y 9C3, Canada Tel: +1-905-588-5441, Fax: +1-905-898-3220
Renesas Electronics Europe Limited Dukes Meadow, Milliboard Road, Bourne End, Buckinghamshire, SL8 5FH, U.K Tel: +44-1628-651-700, Fax: +44-1628-651-804
Renesas Electronics Europe GmbH Arcadiastrasse 10, 40472 Disseldorf, Germany Tel: +49-211-65030, Fax: +49-211-6503-1327
Renesas Electronics (China) Co., Ltd. 7th Floor, Quantum Plaza, No.27 ZhiChunLu Haidian District, Beijing 100083, P.R.China Tel: +86-10-8235-1155, Fax: +86-10-8235-7679
Renesas Electronics (Shanghai) Co., Ltd. Unit 204, 205, AZIA Center, No.1233 Luitazui Ring Rd., Pudong District, Shanghai 200120, China Tel: +86-21-5877-1818, Fax: +86-21-6887-7858 / -7898
Renesas Electronics Hong Kong Limited Unit 1601-1613, 16/F., Tower 2, Grand Century Place, 193 Prince Edward Road West, Mongkok, Kowloon, Hong Kong Tel: +852-2886-9318, Fax: +852 2886-9022/9044
Renesas Electronics Taiwan Co., Ltd. 13F, No. 363, Fu Shing North Road, Taipei, Taiwan Tel: +886-2-8175-9600, Fax: +886 2-8175-9670
Renesas Electronics Singapore Pte. Ltd. 80 Bendemeer Road, Unit #06-02 Hyflux Innovation Centre Singapore 339949 Tel: +65-6213-0200, Fax: +65-6213-0300
Renesas Electronics Malaysia Sdn.Bhd. Unit 906, Block B, Menara Amcorp, Amcorp Trade Centre, No. 18, Jln Persiaran Barat, 46050 Petaling Jaya, Selangor Darul Ehsan, Malaysia Tel: +60-3-7955-9390, Fax: +60-3-7955-9510
Renesas Electronics Korea Co., Ltd. 11F., Samik Lavied' or Bldg., 720-2 Yeoksam-Dong, Kangnam-Ku, Seoul 135-080, Korea Tel: +82-2-558-3737, Fax: +82-2-558-5141